



# Sanpac

**a payoff system for mechanised MIG welding**

## **Increased productivity**

in welding fabrication as a result of less down time compared with using standard spools

## **Less wear on welding machine parts**

due to the welding wire being loaded into the drum in a straightened, no twist condition

## **Clean conditions**

a system where the welding wire cannot be contaminated by the shop environment

## **Low space requirements**

outside diameter of the drum is only 510 mm

## **Short set up time**

system adapts to any conventional MIG wire feeder in a matter of minutes



## Technical data

Height of drum ..... 450/820 mm  
Outside diameter of drum ..... 510 mm  
Diameter of centre cardboard tube ..... 275 mm  
Weight of drum ..... 8/10 kg  
Weight of wire ..... approx. 150/300 kg  
Wire diameters ..... 0.80, 1.0, 1.2, 1.6 mm  
Sanpac is equipped with an observation window making it possible to view the quantity of wire remaining in the drum.

Sanpac has two lifting handles for easy handling.

Dome, conduit and adaptors are all you need for complete

## Operating instructions

**Always keep Sanpac in the upright position.**

Disengage the fastening ring and remove the protective cover.

Reach inside the centre cardboard tube and disengage the pressure retaining bar (leave inside and put back in place if moving Sanpac to another location).

**Do not remove the hold down ring.**

Place the clear plastic dome on the top of Sanpac and re-engage fastening ring.

Reach through access flap and snip end of the wire. Wire should be fed from the inside edge of the hold down ring up through the connector at the top of the dome.

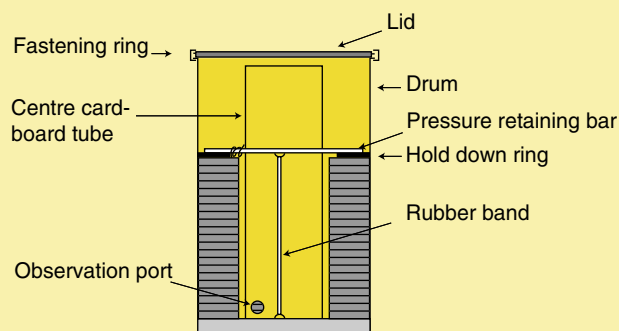
**Wire should not feed through the centre cardboard tube.**

Feed the end of the wire completely through the conduit.

Connect end of conduit into the connector at the top of the dome.

Connect one end of the wire feeder adapter to exit end of the conduit and the other end to the wire feeder.

**As delivered**



**Set up for welding**

